

# HIGH-PERFORMANCE AIUMINA CERAMIC PRODUCTS

高性能氧化铝陶瓷制品

# SCIENCE AND TECHNOLOGY

# 金刚——专业专注、至诚至信、精益求精、共创辉煌



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金刚新材料股份有限公司是山东华星环保集团的子公司,坐落于鲁中新城邹平,是一家研究开发和生产销售高性能特种氧化铝陶瓷新材料、高纯度超细α-氧化铝粉体及石油压裂支撑剂的高新技术企业。金刚公司下设山东璞泰矿业有限公司、山东金璞新材料有限公司、钻石支撑剂公司(美国)、淄博金刚贸易有限公司四个子公司。

Jingang New Materials Co., Ltd., a holding subsidiary of Shandong Huaxing Environmental Protection Corporation located in Zouping, is a provincial high-tech enterprise engaging in the research, development, production and sales of high-performance special alumina ceramic new materials, high purity and ultrafine a-alumina powder and oil fracturing proppant. Jingang company under the Shandong Putai Mining Co. Ltd., Shandong Jin Puxin Materials Co., Ltd.Diamond proppant Ltd.(USA), Zibo Jingang Trade Co., Ltd. four companies.

公司现有员工3000余人,占地面积 468000平方米,拥有26台全自动干袋等静压压机、37台干压成型机、2台湿袋法压机,60多台自动液压机、50多台自动滚制成球机,形成9条可独立运行的陶瓷制品生产线,3条氧化铝粉体生产线,14条石油压裂支撑剂生产线;具备年产20万吨高温煅烧氧化铝粉体、年产15万吨氧化铝陶瓷制品及年产70万吨石油压裂支撑剂的生产能力。公司有三大类九大系列上千个品种的产品,包括微晶耐磨氧化铝球石、氧化铝衬砖、氧化铝衬板、氧化铝管件、马赛克、高纯氧化铝填料、氧化铝异形件、高温煅烧α-氧化铝粉体、石油压裂支撑剂(陶粒支撑剂)等。公司所有产品采用专利技术生产,在规模、产量和创新能力方面,稳居行业龙头地位。产品广泛应用于建筑陶瓷、卫生陶瓷、钢铁、水泥、耐火材料、化工、涂料、造纸、医药、热电、油气田开采等行业,在中国、北美、欧盟、东南亚、澳大利亚等国家和地区具有稳固的市场占有率。

公司先后建立了山东省环保陶瓷工程技术研究中心、山东省企业技术中心、山东省环保陶瓷材料工程实验室等研发机构,与清华大学、山东大学、中国地质大学等科研院所建设了良好的合作关系,成为清华大学"产学研"教育实验基地和山东大学材料实验基地。公司配备了包括德国蔡司扫描电子显微镜、日本理学X射线衍射仪、英国马尔文粒度仪等国际尖端测试设备,拥有行业配备最全、规模最大的氧化铝陶瓷产品、氧化铝粉体、石油压裂支撑剂产品研发中试车间,开展科研开发。截止目前,金刚拥有氧化铝陶瓷研磨介质、内衬防护材料、高性能填料、催化剂载体、低钠细晶氧化铝粉体等产品研发、生产技术,共获授权专利58项,取得重大科技成果7项,承担国家重点新产品、国家火炬计划等多项国家项目,被山东省政府评定为2011年第一批战略性新兴产业。

金刚新材料股份有限公司秉承"以科技为先导,以市场为基础,以环保为己任,以诚信为根本"的经营理念,奉行"以市场为导向,以经济效益为中心,突出重点产品,全方位拓展国际、国内两个市场"的经营战略,发扬"开拓进取、以人为本、艰苦创业、求真务实"的企业精神,深入贯彻"做大做强、做精做响"的企业宗旨,以环保产业为主营,以节能减排为中心、以高新技术为依托、以资本运营为纽带,将提供更优产品,最优服务,争做行业领先者,实现企业与客户的共盈利,齐发展。

At present, the Company owns 3,000 employees, covers an area of 468,000m2, has 26 full-automatic dry bag isostatic pressing machines, 37 compression molding presses, 2 wet-bag presses, more than 60 automatic hydraulic presses and more than 50 automatic colling pelletizers, forms nine ceramic product production lines available for independent running, three alumina powder production lines and has the production capacity of 200,000t high-temperature calcined alumina powder, 50,000t alumina ceramic products and 700,000t oil fracturing proppant. The Company has nearly 1,000 products in three categories and nin series, including microcrystalline wear-resistant alumina ceramic ballstone, alumina lining brick, alumina liner, alumina fittings, mosaic, high-temperature calcined a-alumina powder, oil fracturing proppant (ceramsite proponant), etc. All our products are produced with patent technologies and occupy the first rank in the industry in aspect of scale, output and creative ability. Our products are widely applied to architectural pottery, sanitary ware, steel and iron, cement, refractory, chemistry, paint, paper aking, medicine, thermoelectricity, oil and gas field exploitation and other industries and have steady market shares in China, North America, E. J., Southeast Asia, Australia and other countries and regions.

The Company has successively built Shandong provincial environment-friendly ceramic engineering technology research enter, provincial enterprise technology center, provincial environment-friendly ceramic material engineering laboratory and other research of development institutions, successively built good cooperation relationships with Tsinghua University, Shandong University, China University of Geosciences and o her scientific research institutes, and become the "production, learning and research" educational experiment base of Ts in ghua University and the material experiment base of Shandong University. Moreover, the Company equips international top-grade test equipment and gress scanning electron microscope, Rigaku X-ray diffractometer and Malvern particle size analyzer, and owns the pilot workshop for the research and development of alumina ceramic products, alumina powder and oil fracturing proppant with most complet equipment and largest scale in the industry to conduct the scientific research and development. By now, Jingang has had the R&D and prodult cition technology of alumina ceramic grinding media, lining protection material, high-performance filler, catalyst carrier, low sodium fine aluminational products, realized 7 significant scientific and technological achievements and undertaken several national projects including national key new product project and national Torch Plan project. The Company was awarded the title of one of the 2011 first watch of strategic emerging enterprises by the People's Government of Shandong Province.

# 金刚科研荣誉资质 Honors and Qualifications

























山东省科学技术厅制

# 金刚发展历程

#### Development Course of Jingang

#### 2007年4月

金刚新材料股份有限公司破土动工 In April 2007, Jingang New Materials Co., Ltd. started to be constructed

#### 2007年5月

成为清华大学"产学研"基地 In May 2007, Jingang became the "production, learning and research" base of Tsinghua University

#### 2007年8月

山东华星集团有限公司正式成立 In August 2007, Shandong Huaxing Environmental Protection Group was officially founded

#### 2007年11月

"微晶耐磨氧化铝衬板"通过山东省科技成果鉴定, 产品及工艺技术达到国际先进水平

In November 2007, the "microcrystalline wear-resistant alumina liner" passed the identification of Shandong scientific and technological achievements, and the product and the technology had reached international advanced level

2008

#### 2007年12月

获得"山东省级高新技术企业"称号 In December 2007, Jingang won the honor of "Shandong Provincial High-tech Enterprise"

#### 2009年

获得"十佳民营企业"、"科技创新型企业" In 2009, Jingang was awarded the titles of "Top Ten Private Enterprises" and "Scientific Innovation Enterprise"

#### 2009年5月

"烟气脱硫浆液雾化氧化铝陶瓷喷嘴和输送管道" 通过山东省科技成果鉴定,产品及工艺技术达到国际先进水平

In May 2009, the "alumina ceramic nuzzle and delivery pipe for atomization of slurry for flue gas desulfurization" passed the identification of Shandong scientific and technological achievements the products and process technology have reached international advanced level

#### 2009年11月

"烟气脱硫浆液雾化氧化铝陶瓷喷嘴和输送管道" 获得滨州市科技进步三等奖

In November 2009, the "alumina ceramic nuzzle and delivery pipe for atomization of slurry for flue gas desulfurization" won the third prize for progress in science and technology in Binzhou

2010

#### 2011年

被山东省政府评定为2011年第一批战略性新兴产业

In 2011, Jingang was awarded the title of one of the 2011 first batch of strategic emerging enterprises by the People's Government of Shandong Province

#### 2011年

公司完成股份制改革,整体变更为股份有限公司 In 2011, Jingang finished shareholding systemreform, and converted the company to a limited liability company

#### 2011年7月

"超低磨耗微晶氧化铝耐磨材料低温烧成制备技术研究" "低纳细晶 a -氧化铝粉体制备技术研究"通过山东省科技成果鉴定

In July 2011, the "research on low-temperature sintering and preparation technology of ultralow-wear microcrystalline alumina wear-resistant materials" and the "research on low sodium fine α-alumina powder preparation technology" passed the identification of Shandong scientific and technological achievements

#### 2011年8月

山东省级企业技术中心获批建立 In August 2011, the Shandong provincial enterprise technology center was approved for construction

#### 2012年

已获授权发明专利数十项 取得重大科技成果6项

In 2012, Jingang has won tens of licensed invention patents and realized 6 significant scientific and technological achievements

2014

2007

**2008年5月** "高性能细晶氧化铝托辊"通过山东省科技成果鉴定

In May 2008, the "high-performance fine alumina roller" passed the identification of Shandong scientific and technological achievements

#### 2008年7月

山东省科技厅批准建设"山东省环保陶瓷工程技术研究中心" In July 2008, Department of Science & Technology of Shandong Province approved to construct "Shandong Provincial Environment -friendly Ceramic Engineering Technology Research Center"

#### 2008年8月

国际貿易部成立,实现自营进出口业务 In October 2008, the International Trade Department was founded to realize self-governed import and export businesses

#### 2008年10月

通过IS09001、IS014001、GB/T28001质量管理体系认证 In October 2008, Jingang passed ISO9001, ISO14001 and GB/T28001 Management System Certification

#### 2008年12月

荣膺"中国专利山东明星企业"称号 In December 2008, Jingang won the honor of "China Patent Shandong Star Enterprise"

#### 2010年1月

2009

"微晶耐磨氧化铝衬板"获得山东省科技进步三等奖

In January 2010, the "microcrystalline wear-resistant alumina liner" won the third prize for progress in science and technology in Shandong

#### 2010年5月

承担国家级火炬计划项目"年产5万吨氧化铝陶瓷材料" In May 2010, Jingang undertook the Torch Plan project of "producing 50,000t alumina ceramic materials per year"

#### 2010年

"年产20万吨高性能陶瓷新材料"项目获得省发改委项目备案

In 2010, the project "producing 200,000t high-performance ceramic new materials per year" was recorded by Shandong Development and Reform Commission

#### 2013年1月25日

微晶耐磨氧化铝制品获 "山东省名牌产品"称号

The microcry stalline wear-resistant alumina products won the title shandong famous brand product on 25th JAN 2013

#### 2013年6月

与山东璞泰矿业有限公司实现战略重组 Implementation of the strategic restructuring with Shandong Putai Mining Co., Ltd.

2013

#### 2013年10月

成立山东金璞新材料有限公司

The establishment of the Shandong JinPu new Materials Co. Ltd.

#### 2013年11月

成立钻石支撑剂公司(美国)

The establishment of Diamond support agent company (USA) 成立淄博金刚贸易有限公司

The establishment of the Zibo Jingang Trading Co., Ltd.

#### 2014年

董事长荣获"山东优秀发明人"荣誉称号

The chairman was awarded the honorary title of "Shandong outstanding inventor" honorary title 董事长荣获市科学技术最高奖

The chairman won the highest prize in Science and Technology

#### 2014年4月

我公司举行校企联合研究生培养基地签约

Our company held the signing ceremany for the school enterprise joint postgraduate training project

2015 >>>

# INTRODUCTION TO PRODUCTION PROCESS OF ALUMINA PRODUCTS

# 氧化铝制品生产工艺流程

高纯超细a-氧化铝粉体 为主要原料 High-purity ultrafine a-alumina powder As the main raw material

球磨机研磨 Ball mill grinding 离心或喷雾干燥塔进行造粒 Centrifugation or spray drying tower granulation

下袋法、湿袋法等静压成型 lsostatic pressing of the dry bag method the wet bag method the wet bag method the wet bag method large and the wet ba















高质量 高科技 高效率

High quality, High technology, High efficiency

## 国际先进的生产设备与工艺技术

金刚以"高科技、高质量、高效率"为生产理念,联合科研企事业单位 共同开发,不断升级生产设备,改进产品技术,始终保持生产与技术的 领先应用,为生产高品质产品奠定坚实基础。

## International advanced production equipment and technology

Based on the production concept of "high technology, high quality, high efficiency", Jingang cooperates with scientific research enterprises and institutions to jointly conduct innovative research and development, constantly upgrades the production equipment and technological process and takes the lead in applying advanced production mode and technology, which provides a solid foundation for producing high-quality products

# 专业品质源于贯彻始终的质量意识和一丝不苟的专业精神

金刚建立了一流的分析测试中心,设施完善,配备有扫描电子显微镜(SEM)、激光粒度分析仪(PSA)、X射线衍射仪(XRD)等先进的测试分析设备。为实现"顾客满意",在产品生产过程中,坚持全面质量管理理念,不断完善ISO9001标准,形成了科学、严密、高效的质量保证体系。

# Professional quality stems from the persistent quality awareness and meticulous professional spirit

Jingang has built the first-class analysis & test center with complete facilities including SEM, PAS, XRD and other advanced test and analysis equipment. To realize the commitment of "customer satisfied", we persist in comprehensive quality management concept, insist on adopting and perfecting ISO9001 standards, and have formed scientific, tight and high-efficiency quality assurance system.

### 专业化服务

工艺、机械、设备、技术等各专业人员,能够提供售前、售中、售后及时完善的服务,以专业的职业素养满足不同客户的需求,成就品牌价值。

#### Professional service

The technicians in process, machinery, equipment, technology, etc. could provide timely and perfect pre-sales, in-sales and after-sales services, meet the demands of different customers with their professional qualities and create the brand value.

# 微晶耐磨氧化铝制品性能指标 Performance Indexes of Microcrystalline Wear-resistant Alumina Products

# 耐磨氧化铝制品理化性能指标 Physical and Chemical Indexes

产品 Product		Al <sub>2</sub> O <sub>3</sub> 含量% Al <sub>2</sub> O <sub>3</sub> content	Fe <sub>2</sub> O <sub>3</sub> 含量% Fe <sub>2</sub> O <sub>3</sub> content	体积密度g/cm <sup>3</sup> Volume density g/cm <sup>3</sup>	吸水率% Water absorption%	耐冲击性	莫氏硬度
75系列	75 series	≥75	≤2	≥3.20		Shock Resistance	Moh's hardness
T TI				23.20	≤0.02		3≤
90系列	90 series	≥90	≤0.2	≥3.58		无裂痕	
92系列				23.30	≤0.01	无破碎	≥9
925771	92 series	≥92	≤0.2	≥3.60	≤0.01		
95系列	95 series				50.01	No crack	≥9
	33 series	≥95	≤0.15	≥3.65	≤0.01	No crush	
99系列	99 series	. 00			30.01		≥9
23073	>> 3CITC3	≥99	≤0.1	≥3.85	≤0.01		≥9

## 小球耐磨系数指标 Index of Wear Resistance Coefficient of Small Ball

产品规格mm	耐磨系数 Wear Resistance Coefficient g / (kg • h)										
Specification mm	75系列 75serise	90系列 90serise	92系列 92serise								
15<Φ≤20	≤0.20		72/1/7 723CH3C	95系列 95serise	99系列 99seris						
	30.20	≤0.12	≤0.12	≤0.10	≤0.10						
10<Φ≤15	≤0.25	≤0.15	≤0.15	≤0.12							
8<Φ≤10	≤0.30			50.12	≤0.12						
	50.30	≤0.20	≤0.20	≤0.15	≤0.15						
6<Φ≤8	≤0.40	≤0.25			2011						
5<Φ≤6		30.25	≤0.25	≤0.20	≤0.20						
	≤0.50	≤0.30	≤0.30	≤0.25							
Φ≤5				50.23	≤0.25						
	≤0.80	≤0.65	≤0.65	≤0.50	≤0.50						

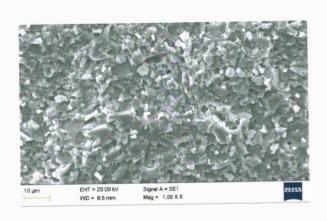
# 大球耐磨系数指标 Index of Wear Resistance Coefficient of Large Ball

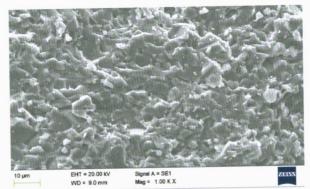
ノくろい同じるファンス	(1H li). Illock of the							
分类		75系列 75 series	90系列 90 series	92系列 92 series	95系列 95 series	99系列 99 series		
Classification			0.00	≤0.18	≤0.15	≤0.15		
当量磨耗‰	EWT	≤0.30	≤0.20	30.10	3000 MC 2			

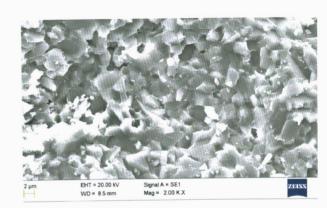
(注)磨耗按建材行业标准JC/T848.1-2010试验方法检验。

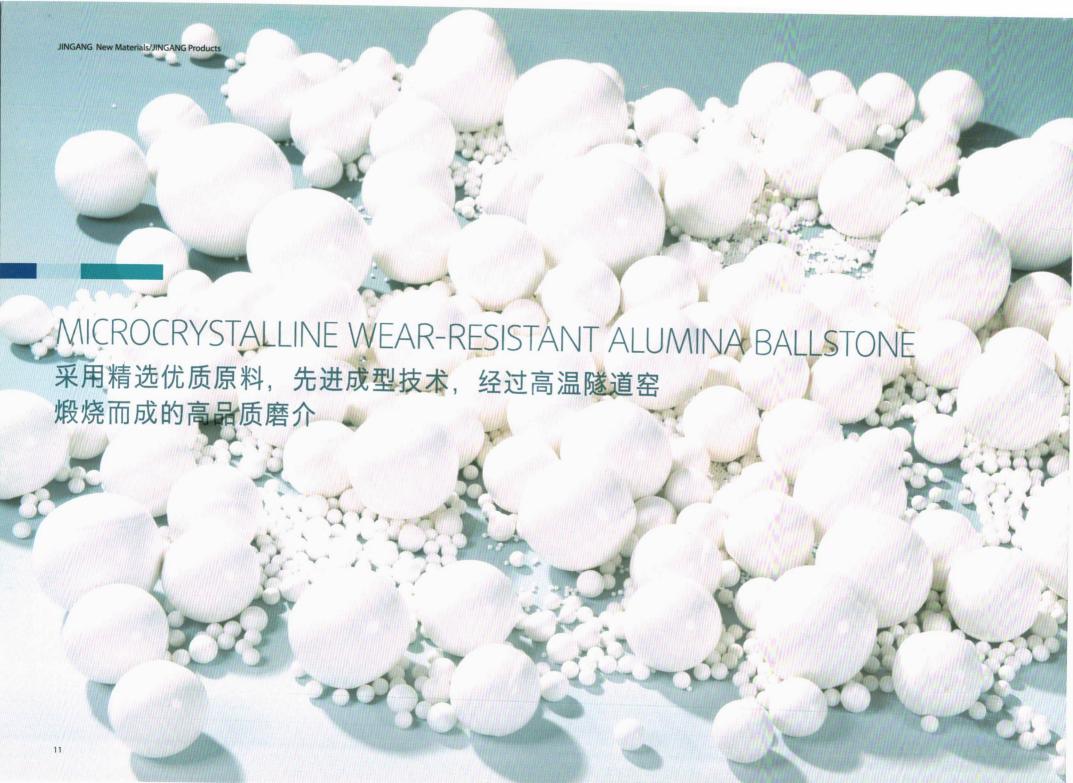
Note: (1) The wear is tested by the method in JC/T848.1—2010, standards of building material industry.

# 微晶耐磨氧化铝微观电镜图 Microscopic Pictures of Products









# 微晶耐磨氧化铝球石

Microcrystalline Wear-resistant Alumina Ballstone

微晶耐磨化铝球石采用精选优质原料,先进成型技术,经过高温隧道窑煅烧而成的高品质磨介。产品具有密度高,硬度高,磨耗低,抗震稳定性好,耐腐蚀等特点,是釉料、坯料及各种矿粉加工最理想的研磨介质。 产品广泛应用于陶瓷、水泥、涂料、耐火材料、无机矿物粉料等行业。

可根据客户要求制作不同规格的产品。

The microcrystalline wear-resistant alumina ballstone is a high-quality grinding medium made of selected high grade materials, advanced molding technology and calcined in high-temperature tunnel kiln. Possessed with high density, high hardness, low wear, good seismic stability and good corrosion resistance, the products are the most ideal medium for grinding glaze, blank and mineral powder processing, and are used as the grinding medium of ball poill in ceramics, cement, paint, refractory, inorganic mineral powder and other industries.

It's able to make the products in different specifications as customers' requirements.

# 微晶耐磨氧化铝球石常用规格 General Specifications of Microcrystalline Wear-resistant Alumina Ballstone

DACHE LAST HE CALL		
压制球	Pressed Ball	Φ30 Φ40 Φ50 Φ60 Φ70 Φ80 Φ90 Φ100 Φ110 Φ120
滚制球	Rolled Ball	Ф0.5 Ф1.0 Ф2 Ф3 Ф6 Ф8 Ф10 Ф13 Ф20 Ф25 Ф30 Ф40
柱状球	Cylindrical ball	Φ20×20 Φ25×25 Φ30×30 Φ40×40 Φ50×50 Φ60×60

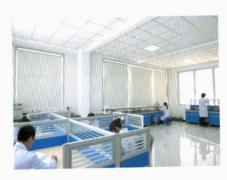






MICROCRYSTALLINE WEAR-RESISTANT ALUMINA LINING BRICK

广泛应用于陶瓷、石油、化工、矿山、水泥等行业中物料输送设备内外表面,可有效延长设备的使用周期







# 微晶耐磨氧化铝衬砖

Microcrystalline Wear-resistant Alumina Lining Brick

微晶耐磨氧化铝衬砖按形状分为:矩形砖、梯形砖、异形砖。产品具有高硬度、密度大、磨耗低、规整度好、耐腐蚀等特点,用于球磨机耐磨内衬,广泛应用于陶瓷、水泥、油漆、颜料、化工、医药、涂料等行业,能有效提高研磨效率,降低研磨成本,减小产品污染。

可根据客户要求制作不同规格的产品。

The microcrystalline wear-resistant alumina lining brick can be divided into rectangular brick, trapezoidal brick and irregular brick as shape. The product has the high hardness, density, wear low, the neat degree good, anti-corrosion, used for ball mill wear-resisting lining, widely used in ceramic, cement, paint, paint, chemical, pharmaceutical, coating, etc, and can effectively improve the grinding efficiency, reduce the grinding cost, reduce product pollution.

It's able to make the products in different specifications as customer's requirements.

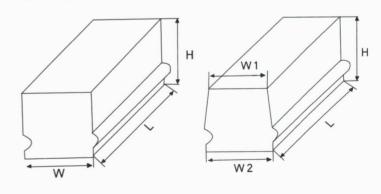
微晶耐磨氧化铝衬砖常用规格

General Specifications of Microcrystalline Wear-resistant Alumina Lining Brick

	长度(L)	厚度(H)		宽度 (W) \	Vidth	
产品规格mm Specification	Length	Height	第(W1 /W2) Inclined	直(W1=W2) Straight	薄(W1=W2) Thin	斜 薄(W1 /W2) Inclined and Thin
H40	150	40	45/50	50	25	22.5/25
H50	150	50	45/50	50	25	22.5/25
H60	150	60	45/50	50	25	22.5/25
H70	150	70	45/50	50	25	22.5/25
H80	150	80	45/50	50	25	22.5/25
H90	150	90	45/50	50	25	22.5/25
H100	150	100	45/50	50	25	22.5/25

### 微晶耐磨氧化铝衬砖外观尺寸示意图

Schematic Diagram of Outline Dimensions of Microcrystalline Wear-resistant Alumina Lining Brick



# MICROCRYSTALLINE WEAR-RESISTANT ALUMINA LINER

广泛用于钢铁、电力、煤炭、水泥等行业中物料输送设备及选粉设备内外表面,可有效延长设备使用寿命

# 微晶耐磨氧化铝衬板

Microcrystalline Wear-resistant Alumina Liner

微晶耐磨氧化铝衬板是经过干压成型,高温焙烧而成的特种耐磨陶瓷,其洛氏硬度为HRA80-90,硬度仅次于金刚石。产品具有耐磨性好、抗冲击、施工方便等特点,其理论耐磨性能相当于锰钢的260倍,铬钢的170倍。产品广泛用于钢铁、电力、煤炭、水泥等行业中物料输送设备及选粉设备内外表面,可有效延长设备使用寿命。

可根据客户要求制作不同规格的产品。



规格		长度(L)	宽度 (W)	厚度 (H)
双伯 Specification		Length (L)	Width	Height ————
平板衬板	Plate Liner	50-200	25-150	6-50
焊接衬板	Welding Liner	50-150	30-150	8-30
管道衬板	Pipeline Liner	50-150	20-150	8-30
			A. A	(Unit mm)

单位: mm (Unit: mm)

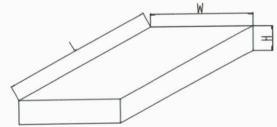




Microcrystalline wear-resistant alumina liner is a kind of special wear-resistant ceramics molded by drying pressing at the high temperature, whose Rockwell hardness is HRA80-90, ranking only second to diamond. The products have the features of good wear resistance, shock resistance, convenient construction, etc., and its theoretical wear resistance performance is 260 times of manganese steel and 170 times of chromium steel. The products are widely applied to the internal and external surfaces of material conveying equipment and powder separators in steel and iron, thermoelectricity, coal, cement and other industries.

## 微晶耐磨氧化铝衬板外观尺寸示意图

Schematic Diagram of Outline Dimensions of Microcrystalline Wear-resistant Alumina Liner



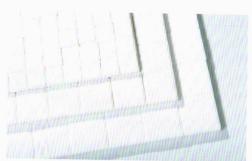
# 马赛克

#### Mosaic

金刚生产马赛克制品的硬度仅次于金刚石,远远超过耐磨钢和不锈钢的耐磨性能。采用耐热强力胶粘贴在设备内壁后,在350℃下可长期运行不老化。而其密度仅为钢铁的一半,可大大减轻设备负荷。因此,在火电、钢铁、冶炼、机械、煤炭、矿山、化工、水泥、港口码头等行业的输煤、输料系统、制粉系统、排灰、除尘系统等一切磨损大的机械设备上,均可根据不同的需求选择不同类型的马赛克产品。

Jingang production of products of the Mosaic is second only to diamond hardness, far more than wear-resisting steel and stainless steel wear-resisting performance. The powerful adhesive posted on heat equipment after wall, in 350 can be working for a long time not aging. And the density of the steel is only half, can reduce equipment load. Therefore, in thermal power, steel, metallurgy, machinery, coal, mining, chemical, cement, port of industries such as coal, lose transporting system, system powder system, discharging, dust removal system and all wear big machine, all can choose according to the different needs of different types of Mosaic products.





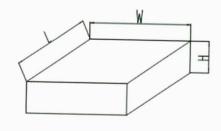
## 马赛克常用规格 General Specifications of Mosaic

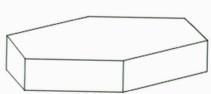
规格 Specification		长度(L) Length (L) (mm)	宽度 (W) Width (W) (mm)	厚度 (H)Thickness (H)	
方形衬片	Square lining disk	10-25		(mm)	
	Have hexagon lining disk		10-25	4-20	
	Have Hexagori inning disk	12.5-20	12.5-20	3-10	

可根据客户要求制作不同规格的产品。

Note: It's able to make the products in different specifications as customer's requirements.

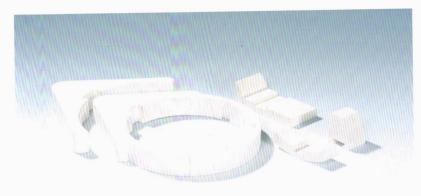
微晶耐磨氧化铝—马赛克外观尺寸示意图 Schematic Diagram of Outline Dimensions of Microcrystalline Wear-resistant Alumina—Mosaic

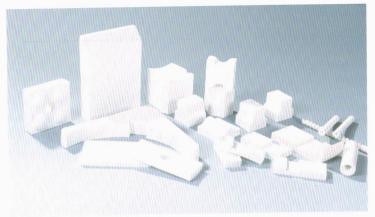




# 氧化铝异形件

# Microcrystalline Wear-resistant Alumina Irregular Parts





氧化铝异形件常用规格,按类型分为整体管件、弯头管件、锥形管件、切割件、陶瓷零件。产品具有耐磨、耐蚀、耐热、抗冲击、施工方便等特点,产品广泛用于矿山、电力、冶金、煤碳、化工等行业作为输送砂石、煤粉、灰渣、铝液等磨削性颗粒物料和耐腐蚀性介质。可根据客户要求制作各种氧化铝异形耐磨件。

Alumina irregular parts are divided into integral pipe fittings, elbow pipe fittings, tapered pipe fittings, cutting parts, ceramic parts, etc. as type. The products have the features of wear resistance, corrosion resistance, heat resistance, shock resistance, convenient construction, etc. and are widely applied in mining, electric power, metallurgy, coal, chemistry and other industries.

It's able to make various alumina irregular wear-resistant parts as customer's requirements.



# 微晶耐磨氧化铝管道

# Microcrystalline Wear-resistant Alumina Pipe Fittings





氧化铝陶瓷管产品规格 Product Specifications of The Alumina Ceramic Tube

外径 OD: Φ25-600mm 壁厚 Thickness: ≥5mm

高度 Height: 可根据客户要求制作

微晶耐磨氧化铝管道采用等静压成型技术,产品致密度高,经表面精细打磨抛光后,与其它管道复合组装,是一种理想的耐磨耐腐蚀输送防护材料。可广泛应用于矿山、冶金、化工、电力等行业的煤粉、灰渣、铝液等物质的输送防护过程。

耐磨性好:其莫氏硬度可达到9.0,可延长矿山、煤炭等行业矿粉输送设备的使用寿命。 耐腐蚀性好:广泛应用于不同管道形成内衬陶瓷刚玉层,具有耐酸碱腐蚀、防结垢特点。 耐温性能与耐热冲击性能好:产品有良好的热稳定性,可在800°C以下的专业环境中长期使用。

使用成本低: 陶瓷内衬钢管价格低, 用焊接法兰连接, 使用工程造价低寿命长。

安装施工方便: 管道重量轻, 法兰连接安装方便, 降低安装费用。

Microcrystalline wear-resisting alumina pipeline in the isopressing technology, the product of high density, the fine grinding surface polishing, and other composite pipe assembly, is a kind of ideal resistant to wear and corrosion protection material conveying. Can be widely used in mining, metallurgy, chemical, electric power industries of coal powder, ash, liquid aluminum etc material conveying protection process.

Good wear resistance: the Moh's hardness is up to 9.0, which helps to prolong the service life of mineral powder conveying equipment in mining, coal and other industries.

Good corrosion resistance: it s widely applied to different pipelines to form lined ceramic corundum layer, and has the features of acid-base resistance and fouling resistance.

Good temperature resistance and good heat shock resistance: the products have good thermal stability and could be used for a long time in the professional environment with temperature lower than 800

Low use cost: the ceramic lined steel pipes are cheap and connected with welded flanges. The engineering cost of the products is low but the service life is long.

Convenient for installation and construction: the pipe is light, and the flange is convenient for connection and installation, all of which reduce the installation cost.



高纯氧化铝填料主要有: 陶瓷填料球、陶瓷拉西环等。

产品采用氧化铝超细微粉为主要原料,经先进成型工艺和高温隧道窑烧制而成。广泛用于石油、化工等行业作为塔填料球、催化剂载体,为石油化工厂、化纤厂、烷基苯、乙烯厂、天然气厂等加氢化精制装置、催化重整装置、异构化装置、脱甲基装置等作垫底填充材料。它具有耐高温、高压、吸水率低、化学性能稳定的特点,能经受强酸碱及其它有机溶剂的腐蚀,并能适应不同温度变化。

陶瓷填料球具有高强度,耐高温、耐高压、耐强酸碱腐蚀、热震性能好的特点。主要使用于石油化工行业高温、高压、腐蚀性强的工作环境,是广大石油、化工行业中转化炉、反应炉、填料塔中最为理想的填料。

陶瓷拉西环是一种散堆填料,其高度与直径尺寸相等。拉西环具有优异的耐酸耐热性能,可用于各种强腐蚀、高温低温环境。拉西环应用范围十分广泛,可用于化工、冶金、煤气、制氧等行业的干燥塔、吸收塔、冷却塔、再生塔等。

High-purity alumina fillers mainly contain ceramic filler ball and ceramic rasching ring. The products adopt alumina ultrafine powder as main materials and are sintered with advanced molding process and high-temperature tunnel kiln, which are widely applied to petroleum, chemistry and other industries as tower filler ball and catalyst carrier, and are used as bottom filling materials of hydrofining devices, catalytic reforming devices, isomerization devices and demethylation devices in petrochemical plant, chemical fiber plant, alkylbenzene and ethylene plant, natural gas plant, etc. It has the features of high temperature resistance, high pressure resistance, low water absorption and steady chemical performance and could bear the corrosion of strong acid, strong base or other organic solvents and adapt to different temperature changes.

Possessed of high strength, high temperature resistance, high pressure resistance, strong acid-base resistance and good thermal shock property, ceramic filler balls are mainly used in the high-temperature, high-pressure and strong corrosive working environment of petrochemical industry as the most ideal fillers for reformer, reaction furnace and packed column in petroleum and chemical industry.

Ceramic rasching rings are a kind of random packing with height same to diameter. Rasching rings have excellent acid resistance and heat resistance and could be applied to strong corrosive, high-temperature and low temperature environments. Rasching rings have very wide application fields and could be applied to drying tower, absorption tower, cooling tower, regeneration tower, etc. in chemistry, metallurgy, gas, oxygen making and other industries.

# 高纯氧化铝填料性能指标 Performance Indexes of Fillers



## 典型性能指标 Performance Indexes of Fillers

产品/项目	Product/Item	45系列 45 series	70系列 70 series	80系列 80 series	90系列 90 series	95系列 95 series	99系列 99 series
AL <sub>2</sub> O <sub>3</sub> (%)	AL <sub>2</sub> O <sub>3</sub> (%)	≥42	≥70	≥80	≥90	≥95	≥99
Fe <sub>2</sub> O <sub>3</sub> (%)	Fe <sub>2</sub> O <sub>3</sub> (%)	≤0.6	≤0.3	≤0.3	≤0.2	≤0.15	≤0.1
体积密度(g/cm³)	Volume Density	2.0-2.5	2.2-2.8	2.5-2.8	≥2.8	≥3.1	3.3-3.7
吸水率(%)	Water Absorption	≤5	≤5	≤5	≤5	≤5	≤5
单颗抗压强度φ13mm\(N)	Compressive Strength of Single Particle	≥1000	≥1200	≥1500	≥2000	≥3500	≥6000
抗冲击强度	Shock Strength	优良 Excellent	优良 Excellent	优良 Excellent	优良 Excellent	优良 Excellent	优良 Excellen
色泽	Color	浅白色 白色 Light white White	浅白色 白色 Light white White	白色 White	白色 White	白色 White	白色 White

## 产品规格 Product Specification

		10 THE REAL PROPERTY.			to de la president						
直径	Diameter	Ф3	Φ6	Φ8	Ф10	Ф13	Φ19	Φ25	Φ50	Φ70	Φ90

## 99氧化铝填料球性能指标 Performance Indexes of 99 Alumina Chemical Filler Ball

	mina Filler Ball	99氧化铝填料球 99 Alu	Name of Product	产品名称
		Ф5-Ф30mm	Specification and Model	规格型号
检测结果(单值) Detection ResultSingle Value	计量单位 Metering Unit	理化指标 Physical and Chemical Index	Serial No.	序号
≥99	%	$Al_2O_3$		1
<0.2	%	SiO <sub>2</sub>		2
<0.1	%	Fe <sub>2</sub> O <sub>3</sub>	-	3
<0.3	%	Na <sub>2</sub> O		4
,	%	灼减Loss of weight on ignition		5
3.3-3.7	T/m³	颗粒表观密度Apparent density of particle		6
1.6-2.2	T/m³	疏松堆积密度Loose bulk density		7
0.2-6	%	吸水率/显气孔率absorption/apparent porosity		8
≥1500	N/颗 N/piece	抗压强度Φ6Compressive strength	-	9
1700	Up to 0°C	耐热性Heat resistance		10

可根据客户要求制作不同规格的产品。

Note: It's able to make the products in different specifications as customer's requirements.

# 氧化铝制品检测方法 Detection Method of Alumina Products

检测成分	Detected Composition	国标测定方法 International Detection Method
Al <sub>2</sub> O <sub>3</sub> 含量%	Al <sub>2</sub> O <sub>3</sub> %	遵照GB/T6900-2006中第9章氧化铝的测定进行 Conducted as the alumina detection in Chapter 9 of GB/T6900-2006
Fe <sub>2</sub> O <sub>3</sub> 含量%	Fe <sub>2</sub> O <sub>3</sub> %	遵照GB/T6900-2006中第10章氧化铁的测定进行 Conducted as the iron oxide detection in Chapter 10 of GB/T6900-2006
体积密度g/cm³	Volume Density	体积密度按GB/T2997-2000中规定的方法检测:取外观质量检验、尺寸偏差合格的产品,大球取3个或3组(每组约重100g) 小球取3组(每组约重100g),其它制品取3组(每组约重100g) Volume density is detected as the method specified in GB/T2997-2000: take the products with qualified appearance inspection and qualified size deviation, take three or three groups of large balls (each group is of 100g), three groups of small balls (each group is of 100g) and three groups of other products (each group is of 100g)
吸水率%	Water Absorption	遵照GB/T8488-2001中第5章试验方法规定的方法检测:取外观质量检验、尺寸偏差合格的产品,大球取3个或3组(每组约重100g),小球取3组(每组约重100g),其它制品取3组(每组约重100g)Water absorption is detected as the method specified in Chapter 5 Test Method in GB/T8488-2001: take the products with qualified appearance inspection and qualified size deviation, take three or three groups of large balls (each group is of 100g), three groups of small balls (each group is of 100g) and three groups of other products (each group is of 100g)
耐冲击性、磨耗	Shock Resistance and Wear	遵照JC/T848.1-2010中附录A中规定进行 Conducted as the provisions in Appendix A in JC/T848.1-2010
莫氏硬度	Moh's hardness	按EN101-1991规定的方法检测 Detected as the method specified in EN101-1991
外观质量的检验	Appearance Inspection	外观质量检验从样本中随机抽取10个样品,用精度为0.02mm的游标卡尺检测 Select 10 samples randomly from the samples and then detect the selected samples with 0.02mm vernier caliper
球形度的测定	Sphericity Detection	取外观质量检验及尺寸偏差合格的10个压制球,用精度为0.02mm的游标卡尺测量,每个球测径向尺寸、纬向尺寸、径向尺寸和纬向尺寸的差值与规格尺寸的比值 Take 10 pressed balls with qualified appearance inspection and qualified size deviation, then measure the radial size, zonal size and the ratio between the difference between radial size and zonal size and specified size of each ball with 0.02mm vernier caliper

# 检测证书

## Pictures of Detecting Certificates





微晶耐磨氧化铝衬板 Microcrystalline Wear-resistant Alumina liner

微晶耐磨氧化铝陶瓷材料 Microcrystalline Wear-resistant Alumina Products

氧化铝管道 Alumina wear-resistant fittings



高纯氧化铝填料球 High-purity alumina filler



高纯氧化铝填料球 High-purity alumina filler



微晶耐磨氧化铝球 Microcrystalline wear-resistant alumina ballstone

# 应用领域

# Application Fields of Products

产品主要用途 Main Usage of Products	卫生陶瓷 Sanitary ceramics	非金属矿 Nonmetal Ore	耐火材料 Refractory	水泥 Cement	钢铁 Steel and Iron	涂料 Paint	化工 Chemical industry	油气田 Oil and Gas Fields	热电 Thermoele- ctricity	煤炭 Coal	玻璃 Glass	陶瓷 Ceramics	磨料 Abrasives	光学材料 Optical Materials	瓷器 Porcelain	催化剂 助熔剂 Catalyst and Fluxing Agent
微晶耐磨氧化铝球石 Microcrystalline wear-resistant alumina ballstone																
微晶耐磨氧化铝衬砖 Microcrystalline Wear-resistant Alumina Lining Brick												-				
微晶耐磨氧化铝衬板 Microcrystalline Wear-resistant Alumina liner							****									
氧化铝马赛克 Alumina mosaic		<		7				-)								
氧化铝异形件 Alumina irregular parts					- C											
高纯氧化铝填料 High-purity alumina filler											Name of the last o					
氧化铝耐磨管件 Alumina wear-resistant fittings				1												
氧化铝细粉 Fine alumina powder				v <u></u>							•					
氧化铝粗粉 Alumina cribble						-										
低钠氧化铝粉体 Low sodium alumina powder																

# ADVERTISING SLOGAN

金刚——专业专注、至诚至信、精益求精、共创辉煌

金刚的昨天———感谢您的参与

金刚的今天——与您携手共进

金刚的明天———期待与您共赢

Jingang—Professional, Concentration, Sincerity, Honesty, Constant Striving for Improvement, Mutual Glory

Past of Jingang----Thanks for your participation

Today of Jingang---- Cooperate with you

Future of Jingang----Inseparable a win-win situation





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